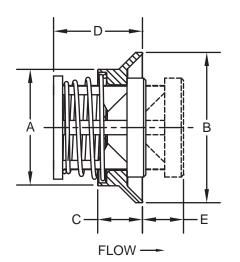




Union not included.

The **Union Insert (UV)** valve is the threaded pipe counterpart of the Flange Insert Valve. Designed to be inserted into most standard and hammer type ground joint unions, it provides the simplest and most economical way to install a check valve in a threaded pipe system. A check valve may be installed anywhere in the system where there is a union. The valve works equally well in either a horizontal or vertical position with proper spring selection. Each Union Insert valve is furnished with a **metal tag**, which is quickly attached to the union when the valve is installed. This provides a **permanent visual** notification that the union contains a check valve. The UV valve can also be used as a low pressure relief valve or vacuum breaker by using the desired spring settings.

NOTE: Bore of union must be equal to I.D. of schedule 40 pipe. Use ground joint unions with 45° seat only (union not included).



Nom. Pipe Size	Size Code	A	В	С	D	E ①	Orifice Diameter
1/2	D	0.587	0.937	0.42	0.78	0.41	0.348
3/4	F	0.794	1.125	0.40	0.81	0.44	0.464
1	Н	1.087	1.437	0.45	1.09	0.56	0.593
1-1/4	- 1	1.365	1.750	0.56	1.19	0.70	0.890
1-1/2	J	1.598	2.000	0.60	1.32	0.80	1.135
2	K	2.005	2.500	0.67	1.57	0.92	1.385

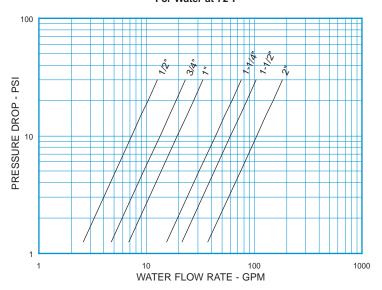
• Maximum nominal dimension for a fully open valve with no spring.

Body Material ②	Availability	Non-Shock Pressure-Temperature Rating
316 Stainless Steel (SS)		
Carbon Steel (CS)	Standard	
Brass (BR)		
Alloy 20 (A2)		3000 PSIG @ 100°F
Alloy C-276 (HC)	Semi-standard	(1500 PSIG for o-ring seats)
Alloy 400 or Monel ® (MO)		
Alloy B (HB)	Contact the factory for these	
Titanium (TI)	or other materials	

2 See page 54 for material grade information.

2016 MADE IN USA CHECK-ALL VALVE® MFG. CO. Phone: 515-224-2301 Fax: 515-224-2326

Union Insert Valve For Water at 72°F

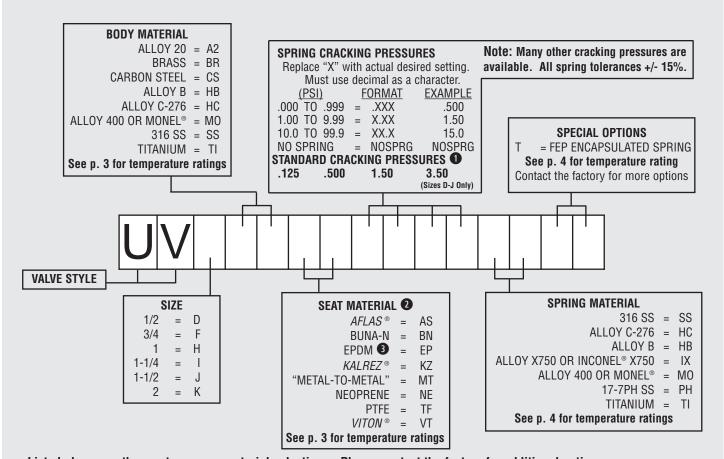


Note: All flow curves and Cv values presume the valves are fully open with 1/2 PSI cracking pressure springs. Consult the factory for more information.

STYLE UV C _V VALUES & VALVE WEIGHTS					
C _V	SIZE	ALL MATL			
2.3	1/2	0.5 oz.			
4.2	3/4	0.8 oz.			
6.1	1	1.6 oz.			
13.8	1-1/4	2.8 oz.			
19.0	1-1/2	4.3 oz.			
33.3	2	7.8 oz.			

See page 49 for Flow Formulae. Valve weights are approximate.

HOW TO ORDER CHECK-ALL STYLE UV



Listed above are the most common material selections. Please contact the factory for additional options.

- **1.**500 PSI is the only standard cracking pressure for spring materials other than Stainless Steel. .125 PSI springs are not recommended for installations with flow vertical down.
- Seat materials other than "metal-to-metal" have a maximum pressure rating of 1500 PSI. "Metal-to-Metal" and PTFE seats are not resilient. See page 50 for allowable leakage rates.
- 3EP seats not recommended for use with Carbon Steel valves.